

**Garant**

**HSS boring bar AH.. SCLCR 95°, for indexable inserts CC., right-hand, Shank Ø / insert size: 25/12mm**


**Order data**

Order number	260022 25/12
GTIN	4045197652072
Item class	21T

**Technical description**

Minimum pre-drill Ø $D_{min}$	28 mm
Centre offset $L_3$	15.5 mm
Pack of insert screws	269028 9
Insert size	12 mm
Overhang $L_1$	125 mm
suitable indexable insert	CC.. 1204..
ISO code toolholder	AH25R SCLCR/L12
Overall length L	200 mm
Clamping height $L_2$	23 mm
Setting angle $\kappa$	95 degrees
Shank Ø $D_s$	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5×D
Tool material	HSS
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Set of insert screws Type 9	269028 9
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20